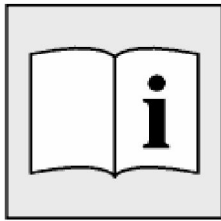
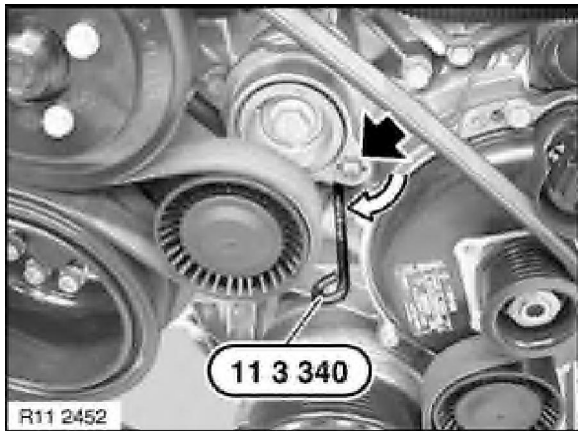
**Special tools required:**

- 11 3 340

*Necessary preliminary tasks:*

- Remove fan clutch with fan impeller (E65/66)
- BMW ALPINA B7 vehicles:
 - Remove radial compressor drive belt

*Note:*

If the drive belt is to be reused:

Mark direction of travel and reinstall drive belt in same direction of travel.

Pretension belt tensioner slowly and carefully with a Torx socket as far as it will go and secure with special tool 11 3 340 .

Remove drive belt.

Important!

If contaminated with hydraulic fluid: **Replace** drive belt.



Put on the drive belt.

Remove special tool 11 3 340 .

Installation:

Check that drive belt is correctly positioned on pulleys.