2012-Current BMW X1 [E84 Chassis]

INVISIHITCH



Hitch Capacity: 2,500 lbs. Towed Weight / 250 lbs Tongue Weight *read owner's manual for actual tow ratings of vehicle

Tools Required

8mm socket

18mm socket

T-20 Torx

T-25 Torx

T-40 Torx

Pry bar

Silicone

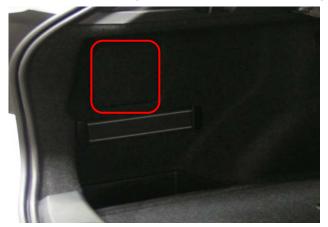
Dremel tool with 1/2 inch rotary bit

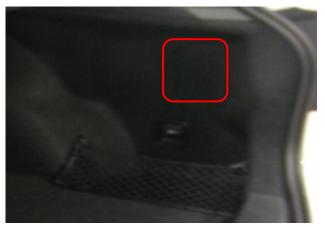
Hardware supplied

4-plastic rivets

Hitch Installation Steps:

1. From inside the cargo area, remove both L&R taillight access covers.





- 2. Remove 3x 8mm nuts from both L&R taillights. Nuts are accessible from inside access panels. Unplug from harness and remove taillights.
- 3. Remove 2x plastic rivets from both L&R fenderwell trim. Unsnap trim from body to access T-20 Torx screw; remove screw. Remove 2x 8mm screws from both inner fenderwell liners.





4. Remove 9x 8mm screws from the bottom edge of the fascia.

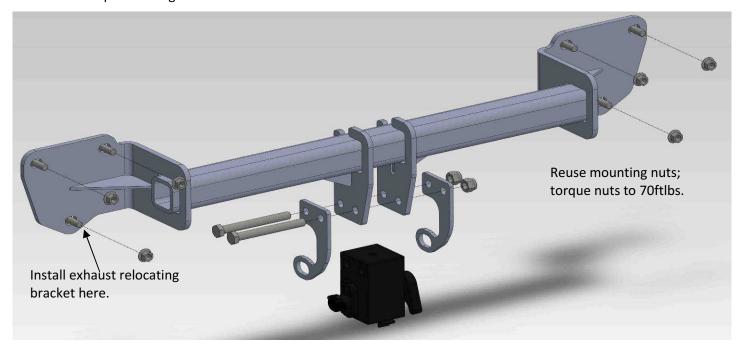


- 5. With a partner unsnap the fascia from the body, starting at both fenderwell corners and working rearward. Unplug 4x PDC sensor plugs from fascia during removal.
- 6. Place the fascia on a suitable stand or blanket to avoid damage to painted surfaces.
- 7. Remove 6x 18mm nuts from bumper core studs, and save the nuts for installation of hitch receiver. Pry exhaust hanger off bumper core. (A lubricant such as WD 40 will aid hanger removal). Discard the bumper core. The hitch receiver will take the place of the bumper core.





8. Install hitch per drawing.



- 9. Using the dremel tool, trim the underside of fascia per the supplied template.
- 10. If installing a wiring harness for trailer lights, perform all wiring steps per the wiring instructions prior to re-installing the fascia.
- 11. Re-install the fascia, and then re-install all other components in the reverse order of their removal.